# **Raman Spectroscopic and Thermoanalytical Studies of the Reaction of Ba(OH)<sub>2</sub> with Anatase and Titanium Oxide Gels**

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The reactivity of hydrated barium hydroxide with anatase and an amorphous TiOz gel **ia** compared using vibrational spectroscopy and thermoanalytical methods. At a 1:1 stoichiometric ratio, Ba(OH)<sub>2</sub> reacts with anatase to form  $Ba_2TiO_4$  at  $\sim$  450 °C followed by formation of BaTiO<sub>3</sub> above 700 °C. In contrast, the amorphous  $TiO<sub>2</sub>$  gel reacts with  $Ba(OH)<sub>2</sub>$  to form an amorphous  $BaTiO<sub>3</sub>$ -like structure under ambient conditions. Upon heating,  $Ba_2TiO_4$ ,  $BaTiO_3$ , and  $BaTi_2O_5$  are formed from the  $BA(OH)_2-TiO_2$  gel at  $Ba/Ti$ stoichiometries of 2, 1, and 0.5, respectively.

#### **Introduction**

Barium-titanate compounds continue to be the subject of intense research activity due to their wide range of applications in the electronics industry.' Recent emphasis has been on new synthetic routes in order to generate high-quality powders under mild conditions.<sup>2</sup> It has become increasingly clear that the structure and reactivities of the titanium and barium precursors play an important role in determining the composition, morphology, and properties of the final product. $3$  Thus, more studies have been focusing on the mechanism of formation of compounds in the  $BaO-TiO<sub>2</sub>$  system.<sup>4</sup> In this paper, we report on the use of Raman spectroscopy in conjunction with thermogravimetric methods to examine the intermediates produced in the solid-state reaction between  $Ba(OH)_{2}$  and crystalline TiOz (anatase) and an amorphous titanium oxide gel. There have been several recent studies on Raman spectroscopy of titanates. These include examination of phase transitions of barium polytitantes and the identification of titanate oligomers in aqueous solution, on  $SiO<sub>2</sub>$  surfaces, or in the formation of sodium and potassium titanates.<sup>5</sup> This is the first Raman study of the comparison of the intermediates formed in the reaction between  $Ba(OH)$ <sub>2</sub> and titanium dioxide, though such methods have been examined for synthesis purposes.<sup>6</sup>

### **Experimental Section**

All chemicals,  $Ba(OH)_8.8H_2O$ ,  $TiO_2(anatase)$ ,  $CH_2Cl_2$ ,  $TiCl_4$ , and NaOH, were analytical grade chemicals obtained from Aldrich Chemical. TiOz gel waa made by *mixing* a 2.5 **M** aqueous solution of NaOH with  $\text{TiCl}_4/\text{CH}_2\text{Cl}_2$  and then washing extensively with deionized water. Starting materials for barium-titanates were made by mixing fresh  $TiO<sub>2</sub>$  gel and Ba(OH)<sub>2</sub>-8H<sub>2</sub>O in appropriate stoichiometries in the presence of CH<sub>2</sub>Cl<sub>2</sub>. Drying was conducted using  $CO<sub>2</sub>$ -free dryed air generated by a Balstron air filter. Si**multaneous** thermogravimetric (TG)/differential thermal **analysis (DTA)** is a technique which **perfom** TG and **DTA** measurements on a single sample at the same time **as** this sample is subjected to a programmed temperature cycle. The *%io* **TG/DTA320** used is a module of the SSC5200 thermal analysis system. It covers the temperature range from room temperature through 1500 "C. The Raman spectra were obtained using radiation of 514.5 nm from an argon ion laser (Spectra Physics **171).** Power at the sample was -20 **mW. A** Spex double monochromator (Spex **1403)** was used **to** discriminate against scattered radiation. The Raman light waa detected *using* a **Ga-As** photomultiplier tube with photon counting. Typical slit widths were  $6 \text{ cm}^{-1}$  and scanning times ranged from  $1$  to  $3 \text{ s/cm}^{-1}$ . Diffuse reflectance IR spectroscopy

was performed using a Bio-Rad 40 FTIR spectrometer.

## **Results and Discussion**

The three sections below focus on (a) the reaction of  $Ba(OH)<sub>2</sub>$  with anatase, (b) with an amorphous titanium oxide gel, and (c) a discussion that contrasts and compares the two processes.

(a) Ba(OH)<sub>2</sub> and Anatase. Equimolar mixtures of  $Ba(OH)<sub>2</sub>·8H<sub>2</sub>O$  and anatase were intimately mixed and heated. Raman spectra were obtained at room temperature after the various heat treatments. Figure 1 shows the spectra for samples heated in air to 450, 700, and 900 °C and maintained at these temperatures for **12** h. Initial changes are observed in the spectrum at 450 °C with the appearance of bands at **295** and **760** cm-'. These bands are assigned to  $Ba<sub>2</sub>TiO<sub>4</sub>$ , based on both the literature<sup>5b</sup> and examination of pure  $Ba_2TiO_4$ . The other bands at 195, 395, 513, and 637 cm<sup>-1</sup> are characteristic of anatase.<sup>5h</sup> At 700 <sup>o</sup>c, the bands due to Ba<sub>2</sub>TiO<sub>4</sub> grow, and bands characteristic of BaTiO<sub>3</sub> at  $\sim$  516 (note increased intensity compared to Ti02 bands) and **714** cm-' **5b** are observed for the first time. These bands become dominant at the expense of Ba2Ti04 at 900 **"C.** The results suggest that the formation of BaTiO<sub>3</sub> proceeds through the intermediate  $Ba<sub>2</sub>TiO<sub>4</sub>$ which is consistent with the observations for  $BaCO<sub>3</sub>$ anatase system.<sup>4a,f,7</sup> The major difference when compared

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**WAVENUMBER Figure 1.** Raman spectra of Ba(OH)<sub>2</sub>-anatase after heating for

**12** h at (a) **450,** (b) 700, and (c) 900 "C.



**Figure 2.** Simultaneous TG/DTA data for Ba(OH)<sub>2</sub> in argon; heating rate 20 °C/min.

with the  $BaCO<sub>3</sub>$ -anatase system appears to be the lower temperature at which  $Ba_2TiO_4$  is formed.<sup>4a</sup> A weak Raman peak at 1060 cm<sup>-1</sup> due to the formation of carbonate species is observed.

The TG/DTA data for  $Ba(OH)_2$  and its mixture with anatase are shown in Figures 2 and **3,** respectively. Three different transitions are observed for  $Ba(OH)_{2}$  in Figure 2. The TG curve clearly indicates that the stable material examined was the monohydrate of the  $Ba(OH)$ <sub>2</sub> formed in flowing Ar. The three transitions correspond to an endothermic dehydration at 150 °C, a phase transition in the anhydrous material at **400** "C, and dehydroxylation at  $720 \text{ °C}$ .<sup>8</sup> Upon mixing with anatase, however, the dehydroxylation temperature is dramatically lowered and sharpened **(see** Figure **3).** The phase transition now occurs in the same temperature range **as** dehydroxylation. This greatly enhanced reactivity is indicative of the simultaneous dehydroxylation and reaction with anatase to form



**Figure 3.** Simultaneous TG/DTA data for Ba(OH)<sub>2</sub>-anatase; heating rate 20 °C/min.



**Figure 4.** Raman spectra of (a) TiO<sub>2</sub> gel and after heating the TiOz gel at **(b) 100** "C for **2** h (c) **200** "C for **6** h and (d) **300** "C for  $6$  h.

an intermediate phase, Ba2Ti04, **as** observed in the **Raman**  spectrum. The enhanced reactivity occuring simultaneously with a phase transformation suggests the presence of a "Hedvall effect" in this system. Hedvall's<sup>9a</sup> assertion that a solid substance is more reactive when undergoing a phase transformation has been a controversial topic **(see**  ref 9b and references therein). At a heating rate of 20 "C/min, the final reaction continues to about **1000** "C.

**(b)**  $\textbf{Ba(OH)}_2\text{-TiO}_2$  **Gel System. The amorphous**  $TiO_2$ gel was prepared by hydrolysis of  $TiCl<sub>4</sub>$  and its Raman spectrum (Figure **4a) shows** broad bands at **420,630,** and *909* cm-l. Upon heating this gel (Figure 4b), characteristic peaks at **395, 518,** and **640** cm-l due to anatase begin to emerge at **100** "C and the conversion is almost complete at 300 °C. The bands of the gel at 420 and 630 cm<sup>-1</sup> are assigned to Ti-0 stretching modes and resemble the pattern of anatase. The band at  $909 \text{ cm}^{-1}$  is assigned to the Ti-O stretching mode of Ti nonbonded oxygens, since

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**Figure 5.** Raman **spectra of room-temperature-dried sample of**   $Ba(OH)<sub>2</sub>-TiO<sub>2</sub>$  gel at Ba/Ti ratios of (a) 2, (b) 1, and (c) 0.5.



**Figure 6.** Simultaneous TG/DTA data for Ba(OH)<sub>2</sub>-TiO<sub>2</sub> gel (1:1 stoichiometry) in argon; heating rate 20 °C/min.

it disappears on heating as condensation begins to  $\mathrm{occur}^{10}$ . The amorphous  $TiO<sub>2</sub>$  gel reacts with  $Ba(OH)<sub>2</sub>$  upon mixing without any heat treatment. The product of ths reaction depends on the Ba/Ti ratio. At a Ba/Ti ratio of **2,** the product is characterized by Raman bands at 300, 518, and **702** cm-', whereas for a Ba/Ti ratio **1/2,** broad bands at **622** and 845 cm-' are observed. At a Ba/Ti ratio of **1,** bands due to both species are observed. These spectra are shown in Figure 5a-c. The reaction between Ba(OH), and gel is also evidenced by the changes in the TG/DTA **as** well **as** the infrared spectra shown in Figures **6** and 7, respectively. As compared to dehydroxylation temperatures of about 760 and 360 °C in case of Ba(OH)<sub>2</sub> by itself and upon mixing with anatase, in the case of the reaction with the  $TiO<sub>2</sub>$  gel, the weight loss is complete by about  $150$  $\degree$ C. It is clear that the TiO<sub>2</sub> gel is very reactive toward Ba(OH)2 under ambient conditions. This is **also** apparent from the diffuse reflectance infrared spectra in the **2500-**  4000-cm-l region (Figure **7).** The broad 0-H stretching band in  $TiO<sub>2</sub>$  gel is replaced by a sharp band at 3653 cm<sup>-1</sup> upon interaction with barium hydroxide. This is indicative of the formation of a product with a well-defined non-Hbonded -OH functionality on the surface.

The  $Ba(OH)<sub>2</sub>-TiO<sub>2</sub>$  gel samples evolve to different compounds in the BaO-TiO<sub>2</sub> system upon heating. Raman spectra provide information about this progression and are shown in Figures 8-10. For **all** three gels having a Ba/Ti ratios of **2/1,1/1,** and 1/2, the **initial** product upon heating is BaTiO, **as** evidenced by the appearance of Raman bands at **300,520,** and **720** cm-'. At higher temperatures, the **2/ 1**  Ba/Ti ratio is completely converted to Ba<sub>2</sub>TiO<sub>4</sub>, the 1/1 Ba/Ti ratio remains **as** BaTiO,, and the **1/2** ratio shows



Figure 7. Infrared spectra of dried (a) TiO<sub>2</sub> gel and (b) Ba- $(OH)<sub>2</sub>-TiO<sub>2</sub>$  gel (1:1 stoichiometry).



**Figure 8.** Raman **spectra of products obtained by heating Ba-**   $(OH)_2$ -TiO<sub>2</sub> gel  $(Ba/Ti = 2)$  at (a) 200 °C for 30 min, (b)  $450$  °C **for 18 h, (c) 700 OC for 10 h, and (d) 900 OC for 20 h.** 





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**Figure 10.** han **spectra of products obtained by heating Ba(OH)z-TiOz gel (Ba/Ti** = **0.5) at (a) 200 OC for 30 min (b) 450 "C for 18** h, **and** *(c)* **700 OC for 10 h.** 

Raman bands at **221, 272, 340,585,** and **881** cm-', characteristic of  $BaTi<sub>2</sub>O<sub>5</sub>$ , along with the bands of  $BaTiO<sub>3</sub>$ . The sharp peak at  $1060 \text{ cm}^{-1}$  is due to the formation of carbonate.

**Comparison** of **Reactivity of Ba(OH), with Anatase and TiO, Gel.** There is clearly a significant difference in the reactivity of  $Ba(OH)$ , with anatase and the  $TiO<sub>2</sub>$  gel. This relates to the structure of the two materials. The structure of anatase is well defined-it belongs to the  $D_{4h}^{19}$ space group and contains  $2 TiO<sub>2</sub>$  units/unit cell.<sup>11</sup> The oxygen atoms are arranged around Ti in an octahedral configuration. Anatase is characterized by Raman bands at **195, 395, 513,** and **637** cm-l.12 The rigidity of the crystalline framework necessarily requires that chemical reaction begin on the surface and proceed toward the core of the particle. The structure of the amorphous  $TiO<sub>2</sub>$  gel is poorly defined. There have been several papers on amorphous  $TiO<sub>2</sub>$  gels prepared by hydrolysis of various inorganic and organic Ti precursors. The literature has many molecular descriptions for these materials. $^{13}$  There is considerable water retained in the gel, **as** evidenced by the broad infrared band at **3400** cm-' (Figure **7)** and **also**  from previous TG studies.13 The Raman spectrum shows broad bands at **420,630,** and **909** cm-'. The band at **909**  cm<sup>-1</sup> can be assigned to Ti-O nonbridging bond stretches, since it disappears on heating, presumably due to condensation. The ease with which the  $TiO<sub>2</sub>$  gel transforms to an anatase-like structure (below **100** "C) and the broad Raman bands at **625** and **400** cm-' that resemble anatase **also** suggest that the framework of the gel must be similar to that of anatase (Figure **4).** Thus the gel can be thought of **as** anatase-like with surface Ti-OH groups and with considerable  $H_2O$  in the framework. This relatively open network of water may form enhanced diffusion paths for Ba2+ *to* penetrate to the reaction sites, in contrast to the well-formed anatase particles.

The fact that a rapid reaction occurs between  $Ba(OH)_2$ and the Ti02 gel **as** compared to anatase is evidenced from the vibrational and TG data. Since the experiments were done in air, small amounts of BaCO<sub>3</sub> were formed, as estimated by the Raman band at **1060** cm-'. The TG data were, however, taken in argon. Because the amount of  $BaCO<sub>3</sub>$  formed in the synthesis experiment is small, the general conclusions reached here should not be influenced. Changes are observed immediately after mixing  $Ba(OH)_{2}$ at room temperature with  $TiO<sub>2</sub>$  gel. These changes also depend on the Ba/Ti ratio (Figure **5).** For a Ba/Ti ratio of **2,** the Raman spectrum appears to be that of disordered  $BaTiO<sub>3</sub>$ , indicating an atomic level mixing. This is similar to the case of  $SrTiO<sub>3</sub>$  which is immediately formed by reaction of  $Sr(OH)_2$  and  $TiO_2$  gel.<sup>6b</sup> In the case of Ba/Ti = 1, bands resembling BaTiO<sub>3</sub> are observed at 520 and 700 cm-l along with the band at **845** cm-' due to polymeric Ti-O-Ti. At the  $Ba/Ti$  ratio of 0.5, no  $BaTiO<sub>3</sub>$  is formed. Instead the bands are those of polymeric titanates.<sup>5a</sup> However, these bands do not match those of the amorphous anatase-like gels, clearly showing that the presence of Ba(OH), **has** altered the gel structure. **This** interaction is also evident in the infrared spectrum of the  $TiO<sub>2</sub>$  gel before and after reaction with Ba(OH), **(1:l** ratio). The H<sub>2</sub>O band is readily lost and instead a well-defined non-H-bonded 0-H stretching band is observed (Figure **7).**  Clearly, the incorporation of  $Ba^{2+}$  into the TiO<sub>2</sub> structure leads to weaker complexation with  $H<sub>2</sub>O$ , and its ready loss upon room-temperature drying. The thermal analysis **also**  shows that dehydroxylation temperature is lowered to  $\sim$ **150 OC** in this material (Figure **6).** The hydroxyl groups at  $3653 \text{ cm}^{-1}$  are linked to the Ti center since  $Ba(OH)_{2}$ exhibits sharp bands at 3278 and 3496 cm<sup>-1,14</sup> In contrast to the TiO, gel, there is no reaction observed between  $Ba(OH)<sub>2</sub>$  and anatase at room temperature.

The heat treatment of the  $(Ba + Ti)$  materials also differs dramatically in the two cases. For anatase, the intermediate formed is  $Ba<sub>2</sub>TiO<sub>4</sub>$ , whereas in all cases in the gel  $(Ba/Ti = 2-0.5)$ ,  $BaTiO<sub>3</sub>$  is the primary intermediate product. In the anatase system,  $Ba_2TiO_4$  reacts with  $TiO_2$ to form BaTi03. For the gel, the **2:l** Ba:Ti material ultimately forms  $Ba<sub>2</sub>TiO<sub>4</sub>$  by reaction of  $BaTiO<sub>3</sub>$  with Ba-(OH),. The **1:l** ratio remains **as** BaTi03, whereas the **1:2**  ratio results in BaTi<sub>2</sub>O<sub>5</sub> by reaction of BaTiO<sub>3</sub> with TiO<sub>2</sub>.

Clearly, the rapid incorporation of  $Ba^{2+}$  into the  $TiO<sub>2</sub>$ gel structure leads to  $BaTiO<sub>3</sub>$  as an intermediate in all cases. On the other hand, the slow incorporation of  $Ba^{2+}$ into anatase leads to  $BaTi<sub>2</sub>O<sub>4</sub>$  as an intermediate. Thus atomic scale mixing of  $Ba(OH)<sub>2</sub>$  and  $TiO<sub>2</sub>$  gel is possible due to the porous nature, as well as the high reactivity of the Ti-nonbonded oxygen atoms. Direct reaction between  $Ti(OH)_{6}^{2-}$  and Ba<sup>2+</sup> has been proposed as the primary reaction in the hydrothermal synthesis.4b The presence of  $Ti(OH)<sub>6</sub><sup>2-</sup>$  in the  $TiO<sub>2</sub>$  gel cannot be confirmed from the IR due to the broad  $H<sub>2</sub>O$  bands. After reaction with Ba-(OH),, there is evidence for non-H-bonded -OH groups on the Ti surface. The Raman data indicate that the gel is anatase-like, so it is unlikely that we have  $Ti(OH)<sub>6</sub><sup>2-</sup>$  as the primary species in the gel. It is interesting to note the reaction of  $Ba(OH)_2$  with  $TiO_2$  soot leads directly to Ba- $TiO<sub>3</sub>$ <sup>4c</sup> Thus, the formation of  $Ba<sub>2</sub>TiO<sub>4</sub>$  is related to the inability of the  $Ba^{2+}$  to diffuse rapidly through the  $TiO<sub>2</sub>$ matrix. An analogous situation was reported in the formation of  $BaSnO<sub>3</sub>$ , where  $Ba<sub>2</sub>SnO<sub>4</sub>$  is formed as an intermediate in conventional processing but not via a coprecipitatd **precursor.15** Either the **use** of highly porous TiO, gel as in this study or reactive TiO<sub>2</sub> soot leads to the direct formation of  $BaTiO<sub>3</sub>$ .

Therefore, in conclusion this study has shown the following: (a) Hydrolysis of  $TiCl<sub>4</sub>$  results in a  $TiO<sub>2</sub>$  gel that contains  $H_2O$  and is anatase-like in structure. (b) The  $TiO<sub>2</sub>$ 

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gel thus formed is reactive toward  $Ba(OH)_{2}$  under ambient conditions and results in formation of an amorphous Ba-TiO<sub>3</sub>-like structure. (c) Ba(OH)<sub>2</sub> is unreactive toward anatase until 450 °C, when it forms  $Ba<sub>2</sub>TiO<sub>4</sub>$  and finally

BaTiO<sub>3</sub> between 700 and 900 °C. (d) The complex formed by reaction of  $Ba(OH)_{2}$  and  $TiO_{2}$  gel evolves to  $Ba_{2}TiO_{4}$ ,  $BaTiO<sub>3</sub>$ , and a mixture of  $BaTiO<sub>3</sub>$  and  $BaTi<sub>2</sub>O<sub>5</sub>$  upon heating the 2:1, 1:1, and 1:2 Ba/Ti ratio materials.

# **Second-Order Nonlinear Optical Properties of**  *N-* **(4-Nitrophenyl)** - **(s** ) **-prolinol-Doped Sol-Gel-Processed Materials**

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The sol-gel-processing technique has been used to prepare a new material for nonlinear optics. The second-order nonlinear optically active molecule  $N-(4$ -nitrophenyl $)-(s)$ -prolinol has been doped to an inorganic oxide matrix in relatively high concentration. Electric field poling was successfully employed to introduce noncentrosymmetry required for second-order nonlinearity. Studies using in situ poling allowed the formulation of conditions under which stable poled orientation was achieved. Second harmonic generation and electrooptic modulation studies have been conducted on this material.

### **Introduction**

The application of nonlinear optical processes to photonics has drawn great interest to the search for new nonlinear optical  $(NLO)$  materials.<sup>1-3</sup> These applications require high optical quality materials with low dielectric constant, high optical damage threshold, and high and stable optical nonlinearities. Organics are promising nonlinear optical materials because their molecular structure can be tailored to achieve large optical nonlinearity. They **also** offer advantages over inorganic materials in material processing and fabrication in the form of thin films, optical fibers, and optical wave guides, etc.

For applications involving second-order nonlinear optical processes, a stringent symmetry requirement is imposed upon the materials, i.e., the active molecular units must be arranged in a noncentrosymmetric fashion to show nonzero second-order nonlinear Coefficients. Single crystals with proper symmetry, grown from both inorganic and organic materials, have been shown to perform effectively in second-order nonlinear optical processes. For organic polymers and polymeric materials fabricated in the form of thin films, the noncentrosymmetry is achieved by electric field **poling.4** In **this** process, a strong electric field is applied across the material to orient the molecules, with nonzero dipole moments, in the direction of the electric field. Conventionally, nonlinear optically active groups are either attached to polymer backbones or simply doped into polymers.<sup>4,5</sup> In both cases, the fast relaxation of the In both cases, the fast relaxation of the nonlinear optical units back to random orientation prevents these materials from practical applications. Pure polymers doped with nonlinear optically active molecules often do not form good-quality films. Different methods have been proposed to improve the optical quality of these materids and to achieve stable second-order nonlinear

optical coefficients. For example, Ye et al. showed that hydrogen bonding can lead to a considerable increase in stability by establishing a weak cross-linked network.<sup>6</sup> Robello et al.<sup>7</sup> and Eich et al.<sup>8</sup> showed that cross-links in multifunctional acrylic systems and diepoxide-diamine condensation reactions, respectively, can also lead to considerable increase in the stability of poled structures. A major concem using this approach is the loss of optical quality.

Sol-gel processing is a technique which enables the preparation of amorphous or crystalline inorganic oxides starting from solutions of suitable precursor compounds, usually alkoxides, through their reaction with water.<sup>9</sup> This technique offers many advantages for material processing, $^{10,11}$  among them the inorganic-organic composite

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